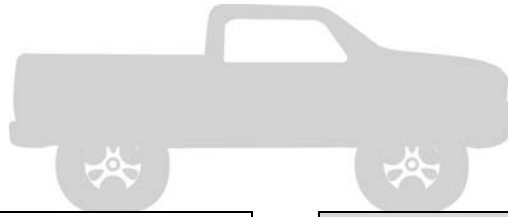




# FMJ ULTRA™ (FULL METAL JACKET) SUPERIOR ADHESION SPRAY POLYUREA TRUCK BEDLINER

Preliminary  
Revised 01.21.14



## DESCRIPTION

The FMJ **ULTRA**™ pure polyurea protective spray-on bedliner is formulated with SPI's cutting-edge Ultra Bond™ technology. SPI's advanced Ultra Bond™ chemistry is coined "the duct tape molecule". This significant coating industry advancement provides a unique advantage of adhering to many inorganic and organic surfaces (both new and aged) without a primer or extensive surface preparation. Like duct tape, FMJ **ULTRA**™ gains adhesion strength over time. Save labor by eliminating the costly step of sanding, abrading or chemical-etching the bedliner surface. Just use soap and water to create a clean, dry surface. If oxidation is present the surface must be abraded.

This product is ideal as a protective liner for pickup truck beds, automotive undercoating, and similar applications.

## FEATURES

- 100% solids. No solvents. No VOCs.
- Fast-set: handle in one minute or less.
- It can be sprayed in temperatures as low as \*60°F (16°C).
- High dry temperature stability to 250° F (121 °C) with intermittent temperatures to 300° F (148 °C).

\*To minimize the risk of thermal shock to the coating during, and immediately following application, insure substrate temperature is at or above 60°F (16°C) prior to and during spray application. Substrate temperature must remain at 60°F (16°C) for four hours or 70°F (21°C) for two hours minimum following application.

## RECOMMENDED USES

- Bedliner for pickup trucks, trailers, etc.
- Re-spray over other bedliner coatings.
- Automotive undercoating material
- Theatrical and themed EPS props protection
- Encapsulation of flotation foams
- Temporary building repair
- Rust encapsulation on barges and tanks
- Sound deadening material
- Low cost rigid mold making material
- Non-potable water containment applications
- FRP alternative for structural molded parts
- Horse trailer or animal transportation walls and floors

## COLORS

FMJ **ULTRA**™ is available in SPI high pigment Black. Custom colors will be quoted upon request. It should be noted that FMJ **ULTRA**™ is an aromatic polyurea; therefore, as with all aromatic, color change, and superficial oxidation will occur.

Aliphatic urethane, polyurea, and other suitable aliphatic topcoats can be used when long-term color stability and increased longevity in full sun exposure are of critical importance.

## WET PROPERTIES @ 77°F (25°C)

<b>Solids by Volume</b>	100%
<b>Solids by Weight</b>	100%
<b>Volatile Organic Compounds</b>	0 lbs/gal (0g/l)
<b>Theoretical Coverage DFT</b>	100 sq. ft. @ 16mils/gal
<b>Weight per gallon (approx.)</b>	8.55 lbs. (3.87 kg)
<b>Number of Coats</b>	1-2
<b>Mix Ratio</b>	1 "A": 1 "B"
<b>Viscosity (cps) @ 77° F (25 °C)</b>	A: 500 approx. B: 550 approx.
<b>Shelf Life Unopened Containers @ 60-90°F (15-32°C)</b>	Six months

Minimum material/container temperature for spray application is 70°F (21 °C).

## DRY PROPERTIES @ 43 mils (1 mm) with texture\*

<b>Tensile Strength</b> ASTM D 638	> 4000 psi (27.80 mpa)	
<b>Elongation</b> ASTM D 638	>300%	
<b>Hardness (Shore D)</b>	57	
<b>Modulus @ 100% Elongation</b> ASTM D 412	± 1700 (11.82 mpa)	
<b>Modulus @ 200% Elongation</b> ASTM D 412	± 2800 psi (19.46 mpa)	
<b>Tear Resistance</b> ASTM D 624	>400 PLI	
<b>Service Temperature</b>	-60°F - + 250°F (-50°C - 121°C)	
<b>Abrasion Resistance</b> 1 kg. 1000 rev.	CS-17 wheel	1.0 mg Lost

\*All cured film properties are approximate since processing parameters, ad-mixture types, and quantities change physical properties of the cured elastomer. All samples for above tests were force cured or aged for more than three weeks. It is recommended that the user perform their own independent testing.

\*\*Complete polymerization to achieve final strength can take up to several days or weeks depending on a variety of conditions or product type.

The samples for tests were sprayed with Graco HXP3 @ 3000 psi (16.68 mpa). Primaries/Hose Heat 170°F (76°C) Fusion MP Gun w/XR2929 module and .040 ceramtip.

## CURING SCHEDULE

Gel	± 2 sec.
Tack Free	± 5 sec.
Post Cure**	12 hours
Recoat	0-48 hours (consult SPI)

## GENERAL APPLICATION INSTRUCTIONS

Apply FMJ **ULTRA**™ only to clean, dry, sound surfaces free of loose particles or other foreign matter. Consult technical service personnel for substrate preparation procedures.

SPECIALTY PRODUCTS, INC., 2410 104<sup>TH</sup> Street Ct. S. Ste. D, Lakewood, WA. 98499 1-800-627-0773

[www.specialty-products.com](http://www.specialty-products.com) [info@specialty-products.com](mailto:info@specialty-products.com)

SPI Manufacturing/Distribution Locations: Lakewood, WA · Rowlett, TX · Anchorage, AK

© 2012 Specialty Products, Inc.

FMJ ULTRA™ can be sprayed over a broad range of ambient and substrate temperatures. Contact technical service personnel for specific recommendations, pricing, and availability of spray and auxiliary equipment.

It is recommended that FMJ ULTRA™ be sprayed in multi-directional (north-south/east-west) passes to ensure uniform thickness.

The polyol "B" component must be thoroughly power mixed each day, prior to use. Contact a SPI technician regarding proper mixing equipment.

Follow the instructions attached to "A" and "B" containers.

### RECOMMENDED EQUIPMENT AND SETTINGS

- Standard 1:1 ratio, heated, plural-component equipment developing a minimum of 2000 psi (10.4 mpa) dynamic pressure with heating capabilities to 175° F (79 °C) will adequately spray FMJ ULTRA™. These include Graco 20/35, 20/35 Pro, H-2000, H/3500, E-XP1, E-XP2, H-25, H-40, H-XP2, H-XP3, PMC Classic PH & GH series, PMC PMCA series, PMC PA series, and SPI Gusmer 25/25. Gun models include Fusion MP, Gap Pro, Glass Craft P2, P2 Elite, P2 Elite "C", GX-7 DI, and GX-8 Pro gun.
- Pre-heater temperature should be at 160-170°F (71-76 °C).
- Hose temperature should be at 160 -170° F (71-76°C). A hose thermometer inserted under the insulation near the gun should read a minimum of 145-155°F (63-68°C).
- Physical properties will be enhanced when sprayed at higher pressure (3000 psi or more) (20.8mpa), utilizing an impingement mix gun such as MP Fusion or GX7-DI.

### MIXING AND THINNING

The polyol "B" component must be thoroughly power mixed each day, prior to use. Contact a SPI technician regarding proper mixing equipment.

Thinning is not required. Using any thinner may adversely affect product performance.

### GENERAL SAFETY, TOXICITY & HEALTH DATA

Safety Data Sheets are available for this coating material. Any individual who may come in contact with these products should read and understand the M.S.D.S. **CHEMTREC EMERGENCY NUMBER 1-800-424-9300**

**WARNING:** Contact with skin or inhalation of vapors may cause an allergic reaction. Avoid eye contact with the liquid or spray mist. Hypersensitive persons should wear protective clothes, gloves and use protective cream on face, hands and exposed areas.

**CLEAN UP:** Use DPM, NMP, and Polyclean.

**EYE PROTECTION:** Safety glasses, goggles, or a face shield are recommended.

**SKIN PROTECTION:** Chemical resistant gloves are recommended. Cover as much of the exposed skin area as possible with appropriate clothing.

**RESPIRATORY PROTECTION:** Use a respirator approved for isocyanates and organic vapors. If you are not sure or not able to monitor levels, or if you are spraying in an enclosed/indoor area, use MSHA/NIOSH approved supplied air respirator. Consider the application and environmental concentrations when deciding if additional protective measures are necessary.

**INGESTION:** Do not take internally. It is believed that ingestion of polymeric isocyanates would not be fatal to humans, but may cause inflammation of mouth and stomach tissue.

### LIMITATIONS

- This product is for professional use only.
- FMJ ULTRA™ must be stored at temperatures between 60° F to 90° F (15 °C to 30 °C).
- Liquid temperature in drums during application 70°F (21°C) – 100°F (38°C).
- Apply FMJ ULTRA™ when surface and air temperatures are above 60°F (15°C) and rising, and 7°F (-13°C) above dew point.
- Minimum material/container temperature for spray application is 70°F (21 °C).
- Avoid moisture contamination in containers. Containers should not be resealed if contamination is suspected, CO<sub>2</sub> created pressure can develop. Do not attempt to use contaminated material.
- Undried air exposed to liquid components will reduce physical properties of the cured coating.

**Note:** The material supplied is two components (Component "A"/Component "B") used to formulate FMJ ULTRA™. The quality and characteristics of the finished polymer is determined by the mixture and application of the two components.

### WARRANTY & DISCLAIMER

Specialty Products, Inc. has no role in the manufacture of the finished polymer other than to supply its two components. It is vital that the person applying this product understands the product, and is fully trained and certified in the use of plural-component equipment.

Specialty Products, Inc., an Alaska corporation, warrants only that the two components of this product shall conform to the technical specifications published in the product literature.

The quality and fitness of the product are dependent upon the proper mixture and application of the components by the applicator. There are no warranties that extend beyond the description on the face of this instrument.

**Failure to apply the product within the parameters stated on this document shall void the warranty.**

SPECIALTY PRODUCTS, INC. MAKES NO WARRANTY OF MERCHANTABILITY OF THE PRODUCT OR OF FITNESS OF THE PRODUCT FOR ANY PARTICULAR PURPOSE.

Specialty Products, Inc. makes no warranty as to the quality of any product modified, supplemented, tinted, or altered in any way after it leaves the manufacturing plant.

Specialty Products, Inc. does not warrant that this product is suitable for use as a liner for potable water containers. Use of this product in a potable water container could be hazardous to health if it is improperly processed or applied.

The liability of Specialty Products, Inc. for any nonconformity of the product to its technical specifications shall be limited to replacement of the product.

The sole exclusive remedy of buyer, which is to have Specialty Products, Inc. replace any nonconforming product at no cost to buyer, is conditioned upon buyer notifying Specialty Products, Inc. or its distributor in writing of such defect within thirty days of the discovery of such defect.

Specialty Products, Inc. shall not be liable for any direct, incidental, or consequential damages resulting from any breach of warranty.

The data presented herein is intended for professional applicators or those persons who purchase or utilize this product in the normal course of their business.

The potential user must perform any pertinent tests in order to determine the product's performance and suitability in the intended application, since final determination of fitness of the product for any particular use is the responsibility of the buyer.

The aforementioned data on this product is to be used as a guide and is subject to change without notice.

The information herein is believed to be reliable, but unknown risks may be present. Specialty Products, Inc. makes no warranties, expressed or implied, including patent warranties or warranties of merchantability or fitness of use, with respect to products or information set forth herein. Nothing contained herein shall constitute permission or recommendation to practice any invention covered by a patent without a license from the owner of the patent.

Accordingly, the buyer assumes all risks whatsoever as to the use of these materials and buyer's exclusive remedy as to any breach of warranty, negligence, or other claim shall be limited to the purchase price of the materials. Failure to adhere to any recommended procedures shall relieve Specialty Products, Inc. of all liability with respect to the materials and the use thereof.

SPI - The Single Source Solution Since  
1974 Serving the Plural-Component Industry



Product & Equipment Technical Assistance  
24 hours – 7 days a week (800) 627-0773



SPI  
WEBSITE



A & B  
MSDS



APPLICATION  
DEMO